

1405 Brewerton Road • Syracuse NY 13208 Phone: 315-454-4467 | Fax: 315-454-8230 Toll Free: 1-800-315-4467

## PM Acetate

Product Specification - Version 1 date January 1, 2015

| Characteristic                | Specification | Test Method        |
|-------------------------------|---------------|--------------------|
| Assay, wt. %                  | 99.5 min.     | Gas Chromatography |
| Water, wt. %                  | 0.05 max.     | K-F Titration      |
| Color, APHA (Pt-Co)           | 10 max.       | ASTM D1209         |
| Specific Gravity, 20/20 °C    | 0.963 - 0.971 | ASTM D369          |
| Acidity as Acetic Acid, wt. % | 0.02 max.     | ASTM D1613         |
| Volatile Organic Compounds    | 100.0%        | ASTM D7232         |
| Notes: None                   |               |                    |

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For detailed safety and handling information regarding these products, please refer to the respective Solvents and Petroleum Service, Inc. Safety Data Sheets (SDS).