



## Methyl Isobutyl Ketone

Product Specification - Version 6a

Specifications	Minimum	Maximum	Test Method
<b>Purity (wt% - wet basis)</b>	99.0	-	GC
<b>Specific Gravity @20/20°C</b>	0.801	0.804	ASTM D4052
<b>Water (wt%)</b>	-	0.1	ASTM D1364
<b>Acidity as Acetic Acid (wt%)</b>	-	0.01	ASTM D1613
<b>Color (Pt-Co)</b>	-	10	ASTM D5386/D1209
<b>Distillation Range (°C)</b> Initial Boiling Point	114	-	ASTM D1078
Dry Point	-	117	
<b>Non-Volatile Residue (mg/100ml)</b>	-	2	ASTM D1353
<b>Appearance</b>	Clear and Bright		ASTM E2680
<b>Notes:</b> None.  Reason for revision: Version 2a dated 7/20/06 GAT – Residue on Evaporation restated to 2mg/100ml max. Version 4a dated 12/25/06 GAT – Specification layout revised for posting on website. Version 5a dated 11/15/12 GAT – Appearance E2680 Version 6a dated 11/5/13 GAT – Purity wet basis, Color D5386/D1209			

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For detailed safety and handling information regarding these products, please refer to the respective Solvents and Petroleum Service, Inc. Safety Data Sheets (SDS).