



## Methyl Ethyl Ketone

Product Specification - Version 9a dated 11/5/2013

Specifications	Minimum	Maximum	Test Method
Purity (wt% - wet basis)	99.7	-	GC
Specific Gravity @20/20°C	0.805	0.807	ASTM D4052
Specific Gravity @25/25°C	0.801	0.803	ASTM D4052
Water (wt%)	-	0.1	ASTM E1064
Acidity as Acetic Acid (wt%)	-	0.003	ASTM D1613
Color (Pt-Co)	-	10	ASTM D5386/D1209
Distillation Range (°C)			
Initial Boiling Point	79.0	-	ASTM D1078
Dry Point	-	80.5	
Non-Volatile Residue (mg/100ml)	-	2	ASTM D1353
Appearance	Clear and Bright		ASTM E2680
<b>Notes:</b> Typical product at manufacture satisfies ASTM D740 test criteria.  Reason for revision: Version 7a dated 4/6/11 GAT – Water method changed fro D1364 to E1064. Version 8a dated 11/15/12 GAT – Appearance E2680 Version 9a dated 11/5/13 GAT – Purity revised from 99.5 to 99.7, Purity wet basis, Color D5386/D1209			

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For detailed safety and handling information regarding these products, please refer to the respective Solvents and Petroleum Service, Inc. Safety Data Sheets (SDS).