

## Ethyl Acetate

Product Specification - Version 7a dated 11/5/2013

Specifications	Minimum	Maximum	Test Method
<b>Purity (wt% - wet basis)</b>	99.8	-	GC
<b>Density @20°C (g/ml)</b>	0.898	0.902	ASTM D4052
<b>Water (wt%)</b>	-	0.03	ASTM D1364
<b>Ethanol Content (wt%)</b>	-	0.02	GC
<b>Acidity as Acetic Acid (wt%)</b>	-	0.005	ASTM D1613
<b>Color (Pt-Co)</b>	-	5	ASTM D5386/D1209
<b>Distillation Range (°C)</b>			
Initial Boiling Point	76.5	-	ASTM D1078
Dry Point	-	78.5	
<b>Non-Volatile Residue (mg/100ml)</b>	-	2	ASTM D1353
<b>Appearance</b>	Clear and Bright		ASTM E2680
<p><b>Notes:</b> None.</p> <p>Reason for revision:  Version 2a dated 7/20/06 GAT- Specific gravity restated as 0.898-0.901 range.  Version 3a dated 10/19/06 GAT - Change to read Density@20C= 0.898-0.901.  Version 4a dated 12/25/06 GAT - Specification layout revised for posting on website.  Version 5a dated 3/19/07 GAT - Density maximum changed from 0.901 to 0.902.  Version 6a dated 11/15/12 GAT - Appearance E2680  Version 7a dated 11/5/13 GAT - Purity wet basis, Color D5386/D1209, Change Residue on Evaporation to mg/100ml from g/100ml, Removed note that Density, Color and Distillation Range are for report only</p>			

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For detailed safety and handling information regarding these products, please refer to the respective Solvents and Petroleum Service, Inc. Safety Data Sheets (SDS).